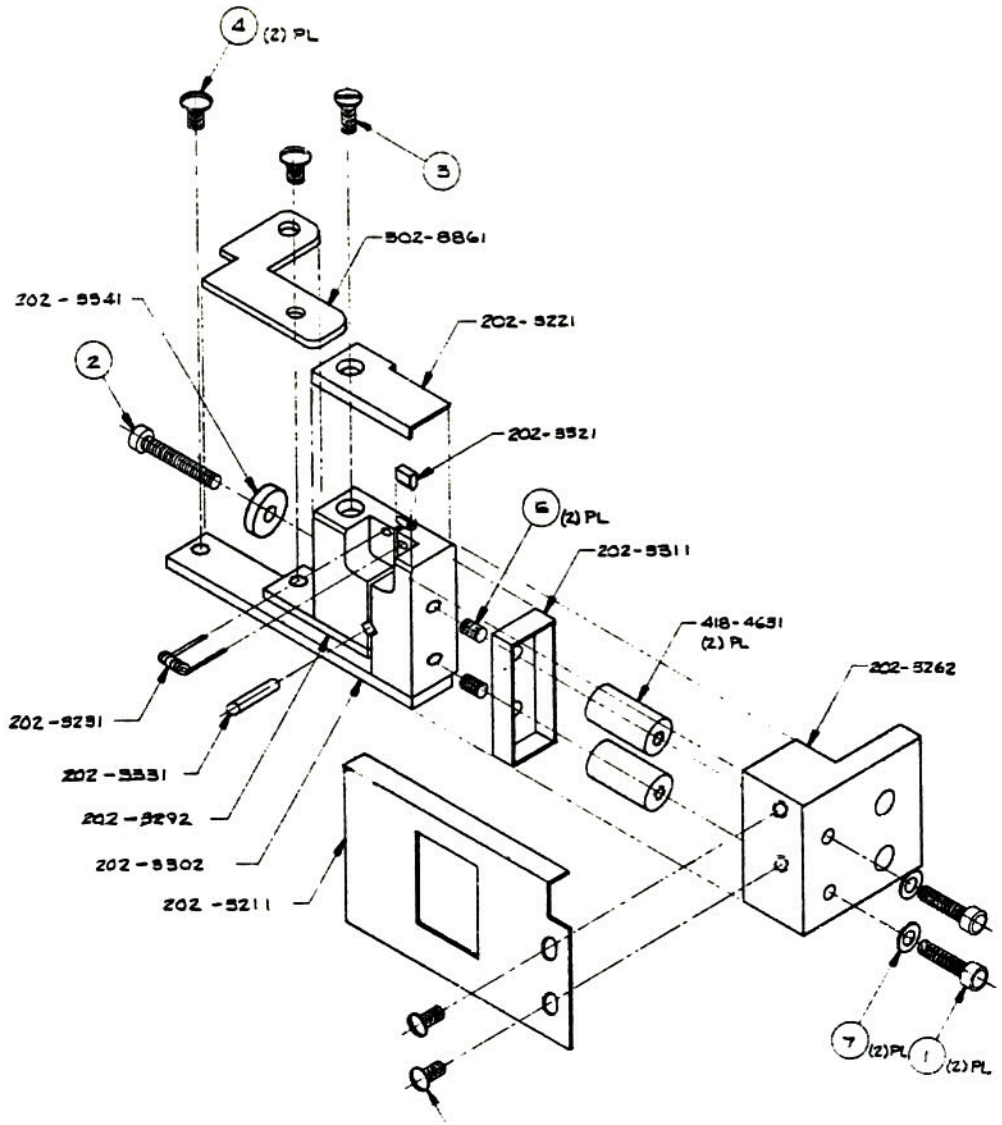
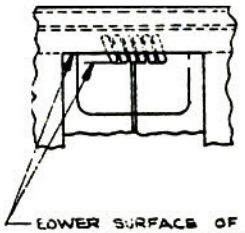
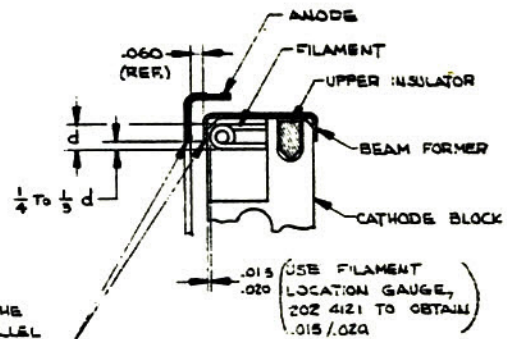


ITEM NO.	DWG. NO.	DESCRIPTION	MAT'L	QTY.
	202-5211	ANODE PLATE		1
	202-5221	BEAM FORMER		1
	202-5231	FILAMENT		1
	202-5262	MOUNTING BLOCK		1
	202-5292	LEFT CATHODE BLOCK SUB-ASS'Y.		1
	202-5302	RIGHT CATHODE BLOCK SUB-ASS'Y.		1
	202-5311	H.V. INSULATOR SHIELD		1
	202-5321	UPPER INSULATOR		1
	202-5331	LOWER INSULATOR		1
	202-5341	SCREW INSULATOR		1
	302-8861	ANGLE BRACKET		1
	418-4631	SPACING INSULATOR		2
	202-4121	FILAMENT LOCATION GAUGE		REF.
1		SCREW, SOCKET HD. CAP-#6-32NCA 5/8" LG.	18-8 SST	2
2		SCREW, SOCKET HD. CAP-#6-32NCA 7/8" LG.	18-8 SST	1
3		SCREW, SLOTTED ROUND HD.-#6-32NCA 1/4" LG.	18-8 SST	2
4		SCREW, SLOTTED ROUND HD.-#8-32NCA 1/4" LG.	18-8 SST	2
5		SCREW, SLOTTED FLAT HD.-#6-32NC x 1/4" LG.	18-8 SST	1
6		SET SCREW, HEX SOCKET HD.-#6-32NCA 3/8" LG.	18-8 SST	2
7		FLAT WASHER, #6	18-8 SST	2



LOWER SURFACE OF THE FILAMENT TO BE PARALLEL WITH BEAM FORMER AND ANODE EDGES.



ANODE EDGE TO BE IN LINE WITH BEAM FORMER EDGE.

(3) (2) PL

NOTE:
1- CHECK FOR FILAMENT CONTINUITY BETWEEN CATHODE BLOCKS, AND, ELECTRICAL ISOLATION BETWEEN ANODE PLATE AND CATHODE ASSEMBLY.

REV.	DESCRIPTION	BY	DATE	APP'D
D	CHG'S MADE PER ECO #8043 (ADD VIEWS DEPICTING NECESSARY FILAMENT ALIGNMENT)	RCO	12/14/70	RPP

DO NOT SCALE DRAWING
UNLESS OTHERWISE SPECIFIED

FINISH: √ | TOLERANCE: XXX ± AND ± ; XX ± ± | UNTOL. EACH: BREAK ALL EDGES | USED ON (S/N): 602-8874, 602-8554

BERKELEY AIRCO Temescal CALIFORNIA
A DIVISION OF AIR REDUCTION COMPANY, INCORPORATED

DRAWN BY	DATE	CHK BY	APP BY	SCALE
R. DERRICK	12/14/70	FT		NTS

FIH-2.70° E.B SOURCE

EMITTER ASS'Y.

DRAWING NUMBER: 302-0493 D